



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

C2-20-5

Job Sheet 180653



Part No: C2-20-5

Job Qty: 1 ea

Part Name: Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C2-20-5 Rev. 1 IPP Rev. A 18.04.25 new issue DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off            |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                     |
| 90    | Start up Operation | 1 Ea  |            | 7/31/18  | 0.00      | 0.00    | Start Up Large Fab-7  |           | <i>B</i>            |
| 100   | Large Fab          | 1 pcs |            | 7/31/18  | 0.00      | 10.00   | Large Fab 8           |           | <i>ET</i>           |
| 110   | QC                 | 1 pcs |            | 7/31/18  | 0.00      | 0.00    | QC9                   |           | <i>JS</i>           |
| 120   | QC                 | 1 pcs |            | 7/31/18  | 0.00      | 0.00    | QC5                   |           | <i>JS</i>           |
| 130   | Powdercoat         | 1 pcs |            | 7/31/18  | 0.00      | 0.50    | Powdercoat6           |           | <i>BR 18-9-0</i>    |
| 140   | QC                 | 1 pcs |            | 7/31/18  | 0.00      | 0.00    | QC3                   |           | <i>30</i>           |
| 150   | Packaging          | 1 pcs |            | 7/31/18  | 0.00      | 0.00    | Packaging3-2          |           | <i>9-89</i>         |
| 160   | QC21-SA            | 1 Ea  |            | 7/31/18  | 0.00      | 0.00    | QC21                  |           | <i>DEC 1 1 2018</i> |

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: USE WELDING JIG C2. 2-

Descriptions: Weld as per DWG. \*\*\*ALL HOLES MUST ALIGN\*\*\*

130 - START TIME: *2:55* OVEN TEMPERATURE: *320°* FINISH TIME: *3:05**M 129003*

## Job BOM

| Part / Item                                                                            | Component Name | Quantity           | Operation   | Container      |
|----------------------------------------------------------------------------------------|----------------|--------------------|-------------|----------------|
| C2-20-1                                                                                | Lifting Plate  | 2 Ea (2 ea)        | 90-Start up |                |
|                                                                                        |                |                    | Operation   | <i>5068682</i> |
| MT-A513-T-0.8750W0.120 A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall |                | 7.5000 ft (7.5 ea) | 90-Start up |                |
|                                                                                        |                |                    | Operation   | <i>5087470</i> |

## Job Allocations

| Operation             | Component Part                                                                         | Required | Inventory | Allocated |
|-----------------------|----------------------------------------------------------------------------------------|----------|-----------|-----------|
| 90-Start up Operation | C2-20-1                                                                                | 2        | 14        | 0         |
|                       | MT-A513-T-0.8750W0.120 A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall | 8        | 106       | 0         |



Container No: S106660



Part: C2-20-5

Job No: 180653

Serial No/Batch: S106660

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 08/29/18

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ot be found.

Plex 8/23/18 2:26 PM dart.larocque.eric

DEC 11 2016